

# AEROKLAS - DUST SEAL

## 102110000961 INSTALLATION MANUAL AEROKLAS DUST SEAL ISUZU RG14

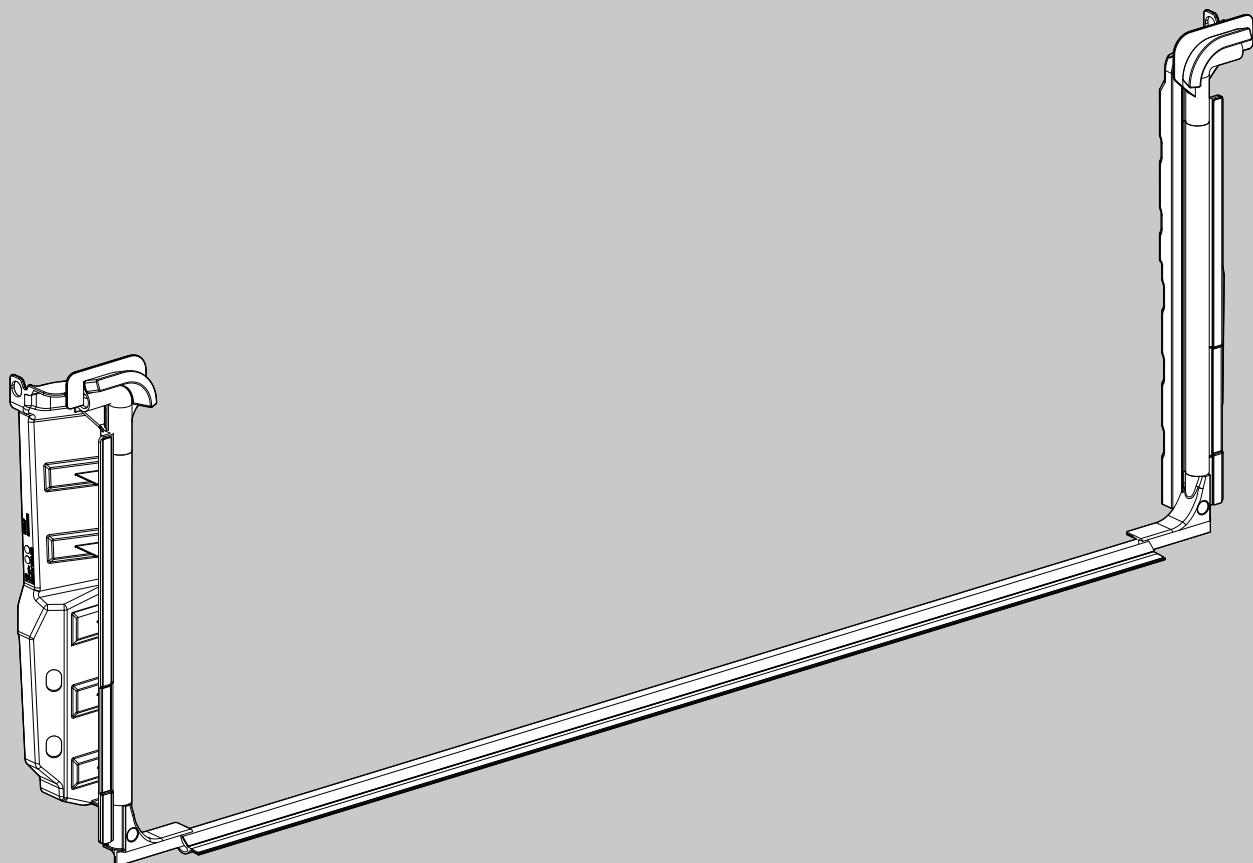
**Fit Time:** Vehicle with bed liner 60 mins // 2 persons, without bed liner 30 mins // 1 person

### BETTER PREVENTION

1. Part for the Tailgate for better protection against dust and water.
2. Suitable for use with vehicles equipped with roof covers.
3. Easy to install without drilling holes.
4. Passed the standard waterproof and dustproof test.

#### Recommend :

" To prevent scratches from dust during usability, it is recommended to use "FILAMENT TAPE" and we recommended 3M scotch filament tape 8981 on area rubber seal contacts "



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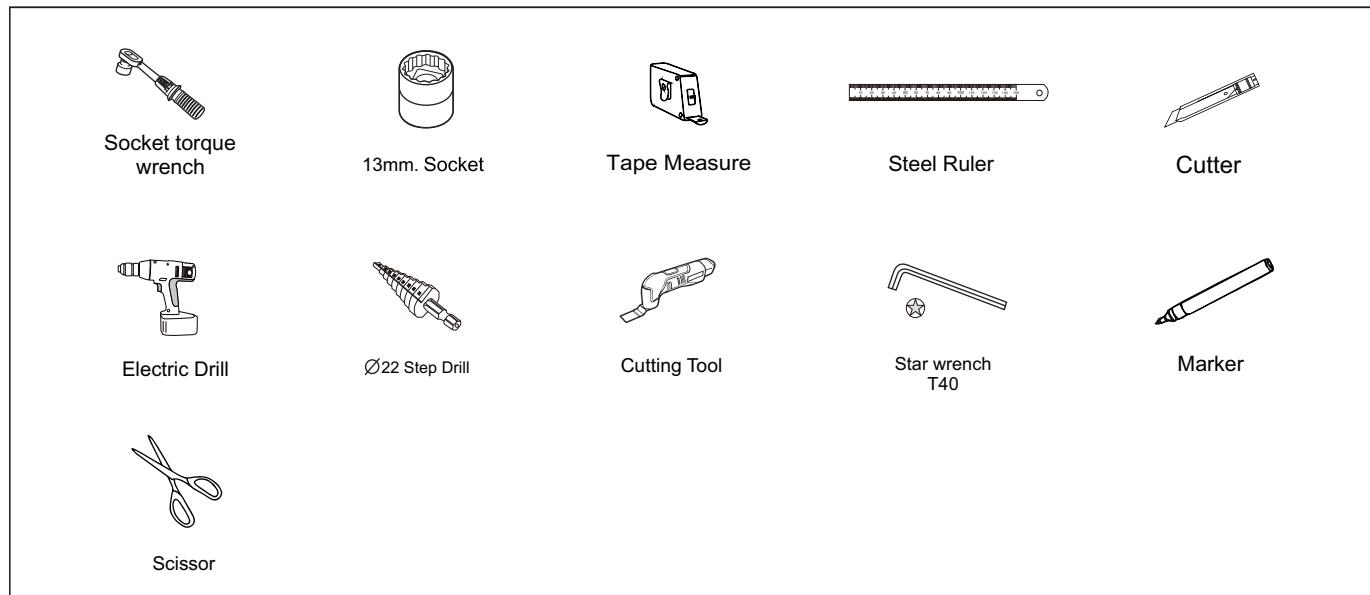
**AEROKLAS.COM**  
**ITEM NO. 102110000961**

**Components** (Please ensure installation kit is complete)

No.	Part Name	Q'ty	Drawing	No.	Part Name	Q'ty	Drawing
①	RHS Cover injection	1		②	LHS Cover injection	1	
③	RHS Rubber seal	1		④	LHS Rubber seal	1	
⑤	Tailgate seal	1		⑥	Hex bolt flange M8x35 mm.	2	
⑦	Hex bolt flange M8x25 mm.	4		⑧	Collar OD14 ID9 T6	6	
⑨	Collar OD14 ID9 T10	2		⑩	Sleeve OD21 ID15.5 T3	6	
⑪	Sleeve OD21 ID15.5 T7	2		⑫	Sleeve OD21 ID15.5 T13	2	
⑬	Primer	1		⑭	Installation Manual	1	

● Some parts may not be required depending on accessories that are fitted at the same time.

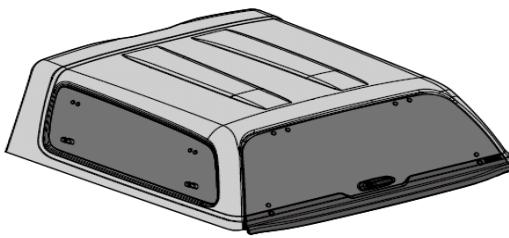
**Tools** (Not supplied in kit. Please prepare before installation.)



Disclaimer: This product should not be relied upon as protection for the vehicle or occupants in the event of collision or rollover. The manufacturer/supplier assume no liability for injury, loss, incidental or consequential damages in the event of collision or rollover.

## ACCESSORY WITH PRODUCT

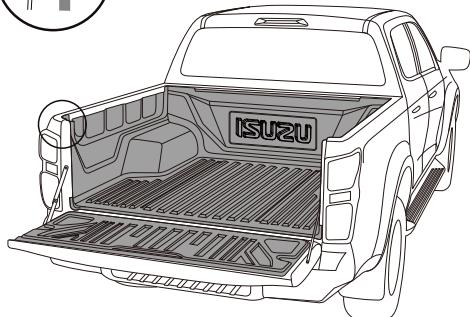
### AEROKLAS CANOPY ISUZU RG14



## INSTALLATION



WITH BED LINER

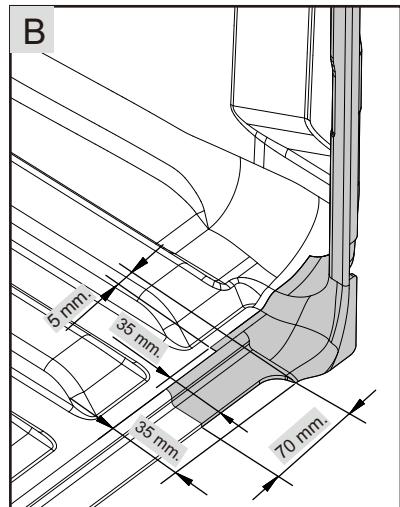
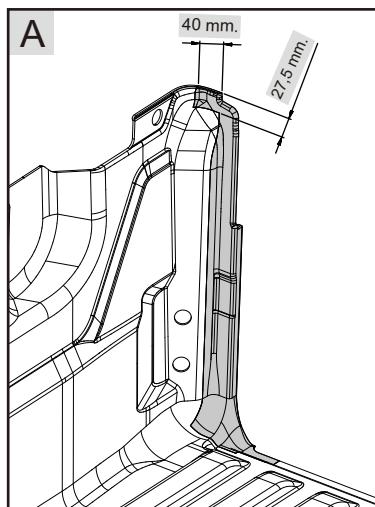


Genuine BED LINER



Figure 1

Cutting Tool



The figure shows RHS

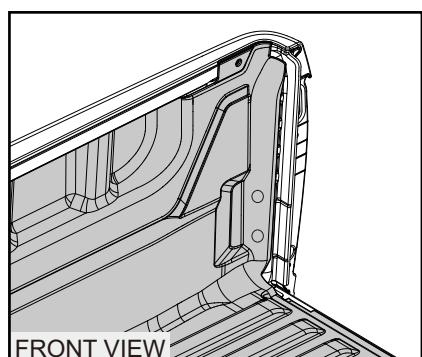
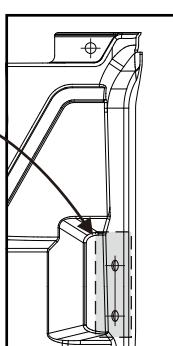
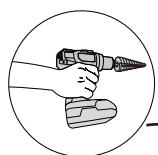
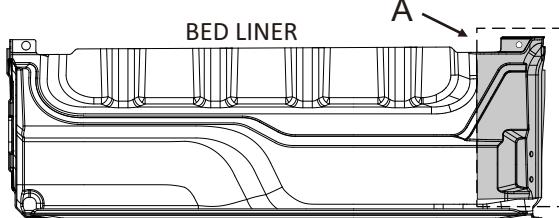
1. Cut the Bed Liner according dimensions cutting from frame A and B. If there is no Bed Liner, jump to Step 3.

This figure show RHS, repeat process for LHS.

! Important: During cutting operations, pay attention to any sharp edges to avoid injury.  
Remove burrs after cutting.



THRU HOLE DIAMETER 22 mm.



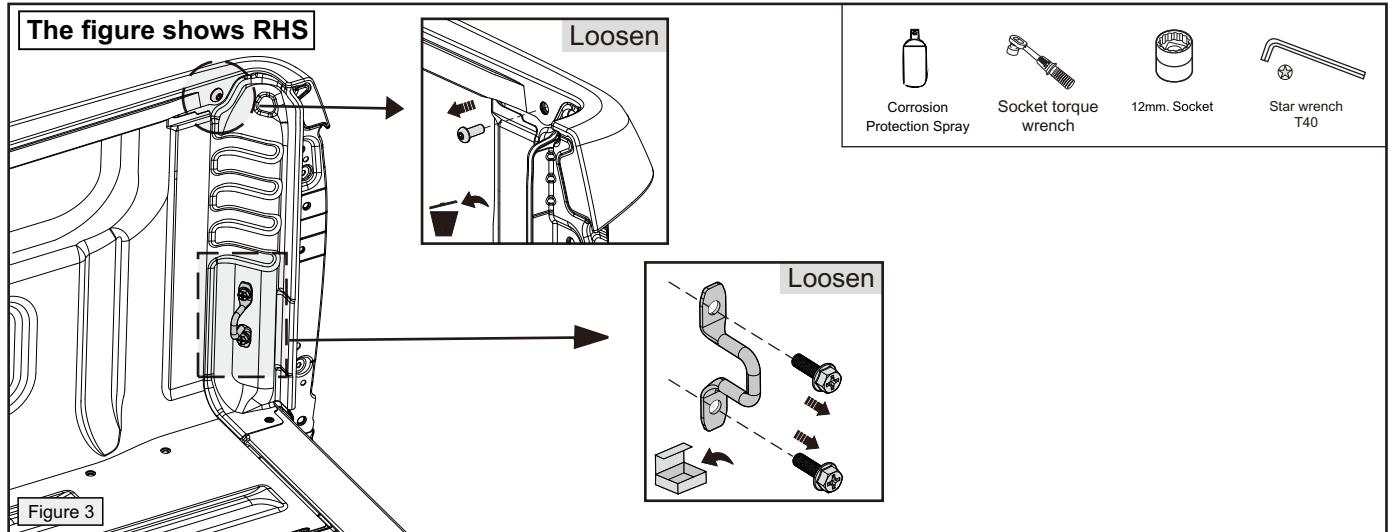
INSTALL LINER AFTER CUT ONTO TRUCK

Figure 2

The figure shows RHS

2. Use Electric drill with Step drill for Drill the lower hole diameter from current 18 to be 22 mm.

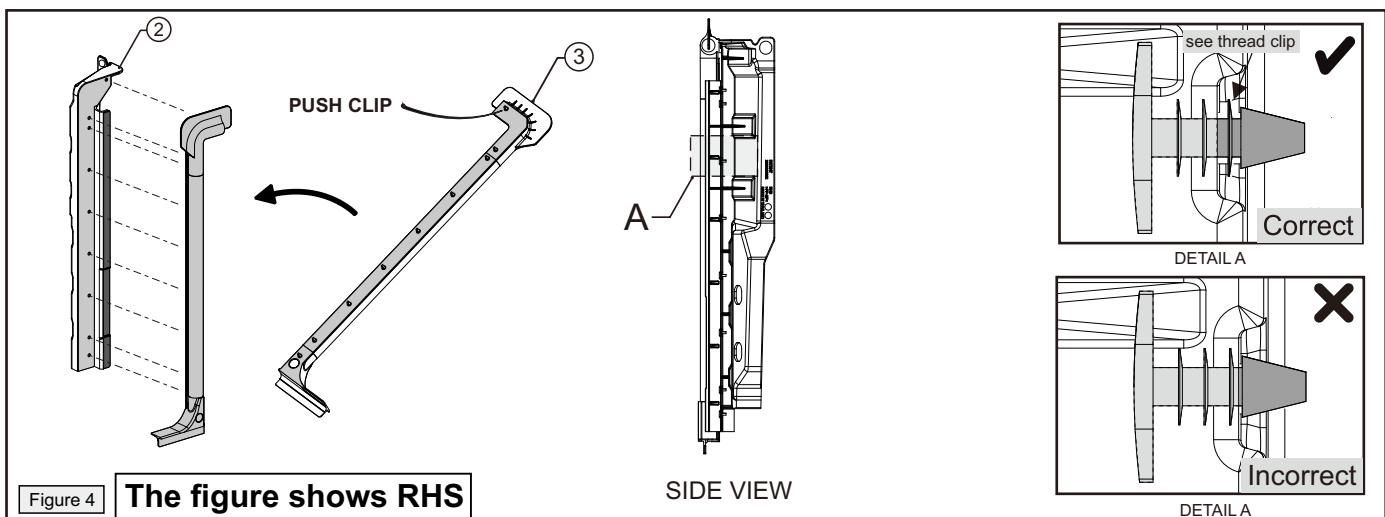
This figure show RHS, repeat process for LHS.



3. Remove torx 2- bolts and 2-Hooks before install RHS&LHS Cover injection.

This figure show RHS, repeat process for LHS.

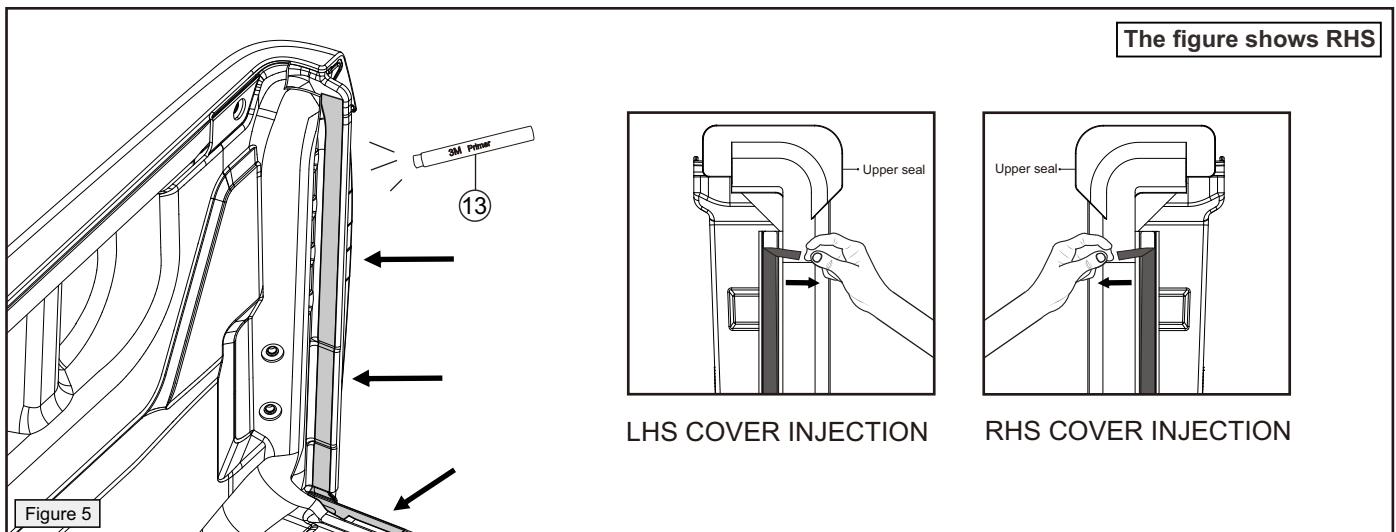
! Important: No need to spray SUS bolts.



4. Push the clip into the mounting holes Cover injection.

! Important: After push clip into Cover injection finished, confirm clip stick with Cover injection completely by visual check.

This figure show RHS, repeat process for LHS.



5. Apply primer 13 on surface truck. Partially peel off the top side of the release paper.

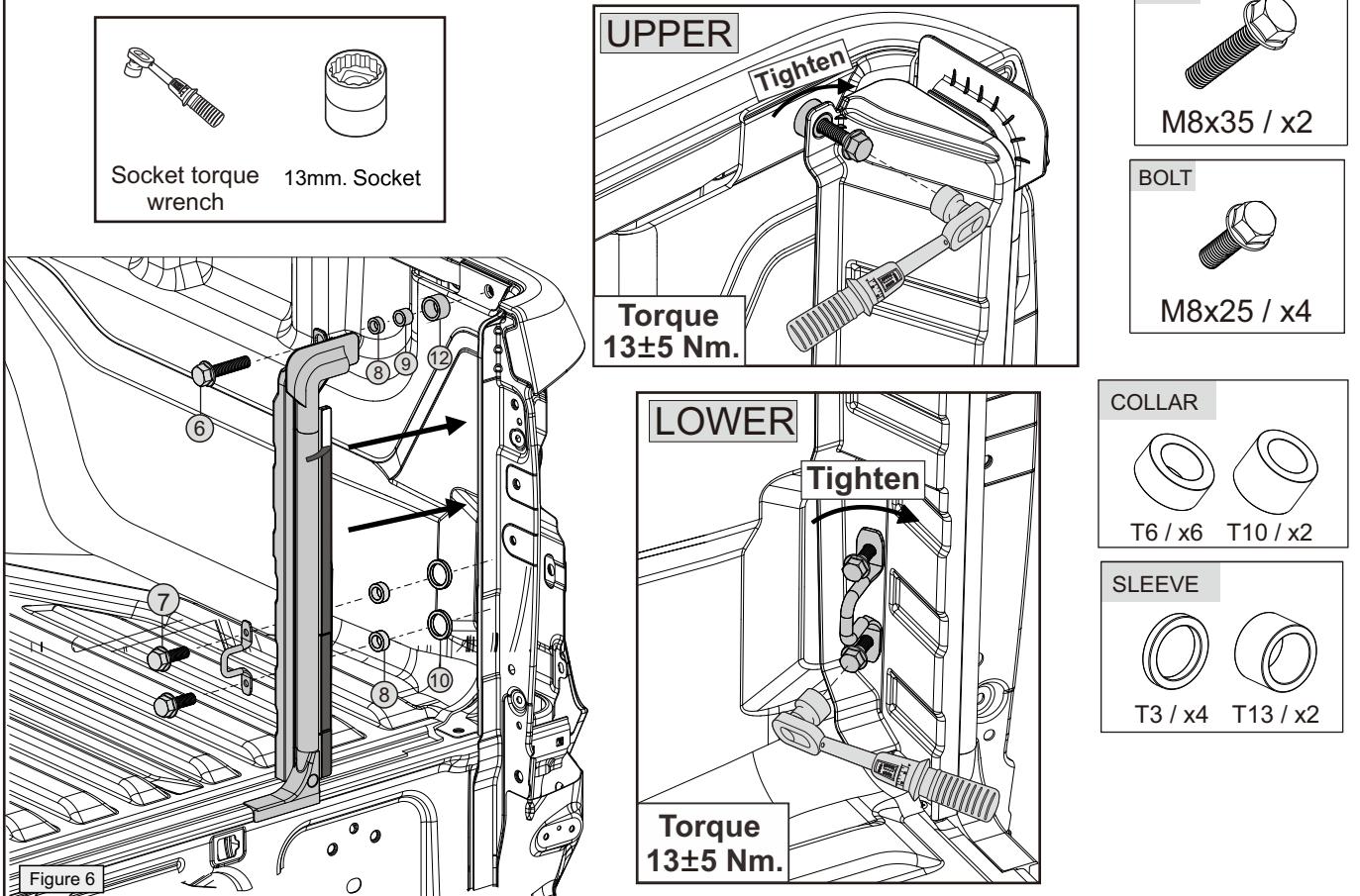
This figure show RHS, repeat process for LHS.

! Important: Please release paper 3M tape to opposite side of the Upper seal.

\*\*Tailgate Dust Seal is hereafter referred to as “TGDS”

**Assembly TGDS with Aeroklas Canopy**

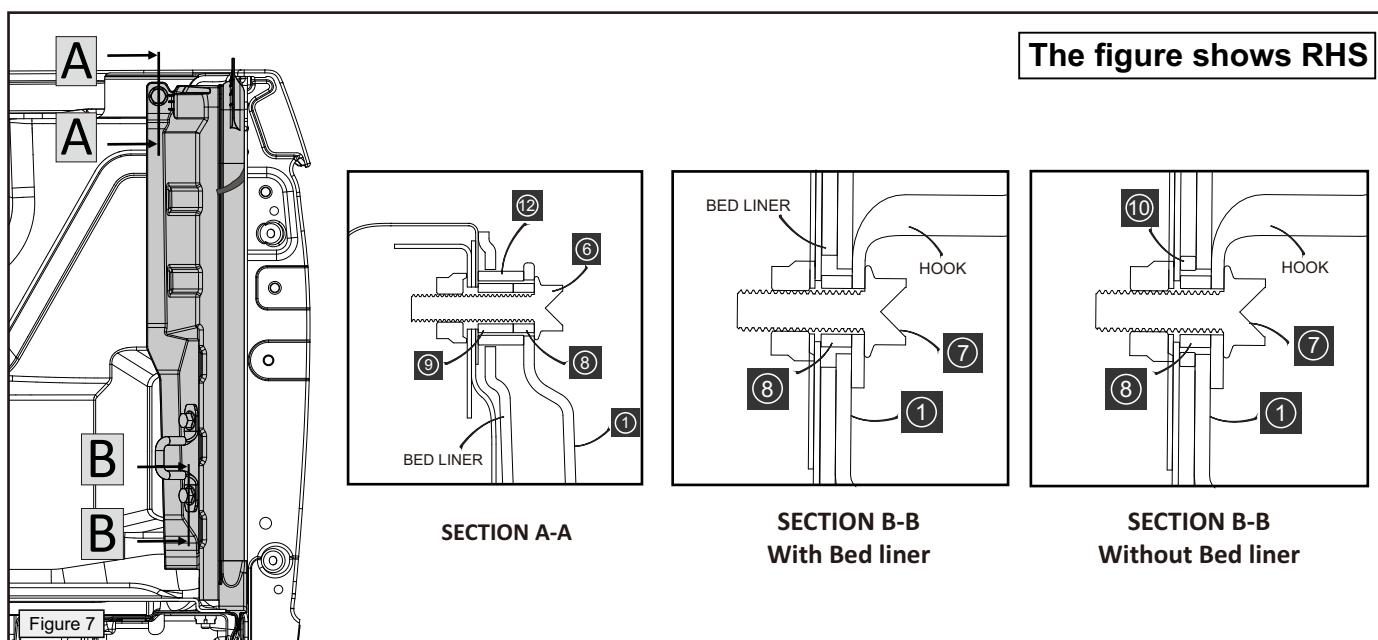
**The figure shows RHS**



6. Assembly cover TGDS with component part, Upper use Bolt M8x35 1 Pcs., Collar T6 1 Pcs., T10 1 Pcs., Sleeve T13 1 Pcs. and Lower use Bolt M8x25 2 Pcs., Collar T6 2 Pcs., Sleeve T3 2 Pcs. Apply torque upper and lower  $13\pm5$  Nm. This figure show RHS, repeat process for LHS.

! Important: Sleeve T3 ⑩ not required when fitted to vehicles with Bed liner.

! Important: Insert the hex bolt carefully to avoid galling on it.



7. Section view TGDS After assembly with Aeroklas Canopy.

This figure show RHS, repeat process for LHS.

! Important: Sleeve T3 ⑩ not required when fitted to vehicles with Bed liner.

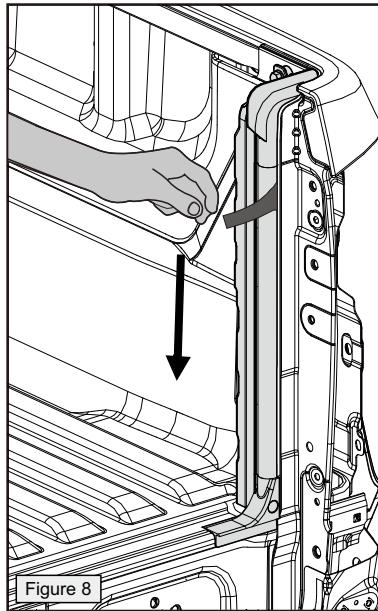
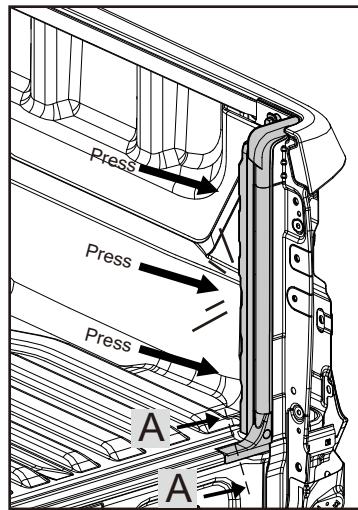
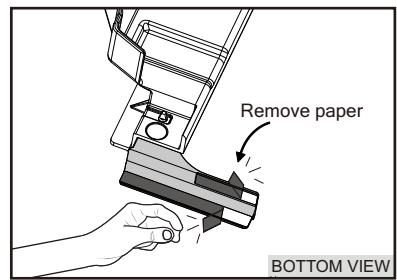


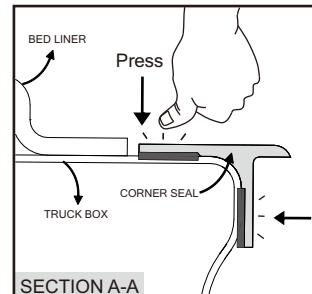
Figure 8



The figure shows RHS



BOTTOM VIEW

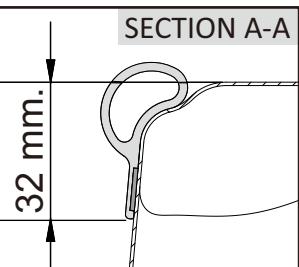
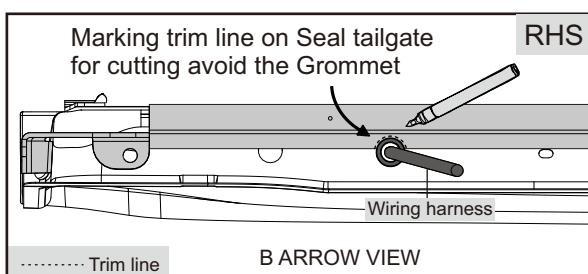


SECTION A-A

8. After tightening to the fastening torque, peel off the release paper completely.

Press COVER against the body from the direction of the arrow to ensure that it is in close contact with truck body. This figure shows RHS, repeat process for LHS.

The figure shows RHS



Marker

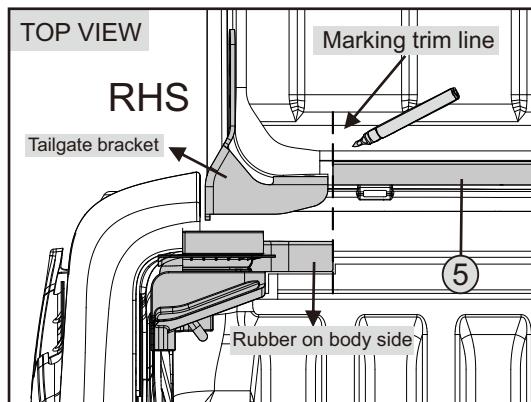
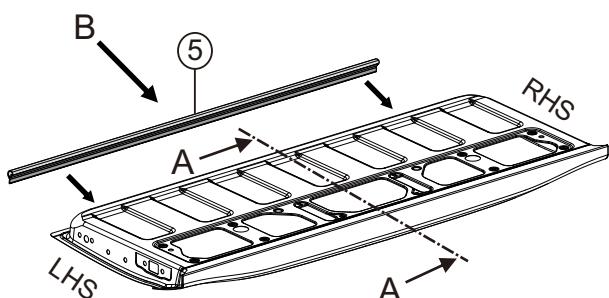


Figure 9

9. Assembly Tailgate seal temporarily according figure 9. Mark trim line for cutting to avoid the grommet on the tailgate and for cutting at the position where the edge of the rubber on the body side meets the edge of the tailgate seal. This figure shows RHS, repeat process for LHS.

After marking, remove the Tailgate seal once and cut the marking lines.

! Important: Work carefully to avoid gaps between the body side rubber and the Tailgate seal.

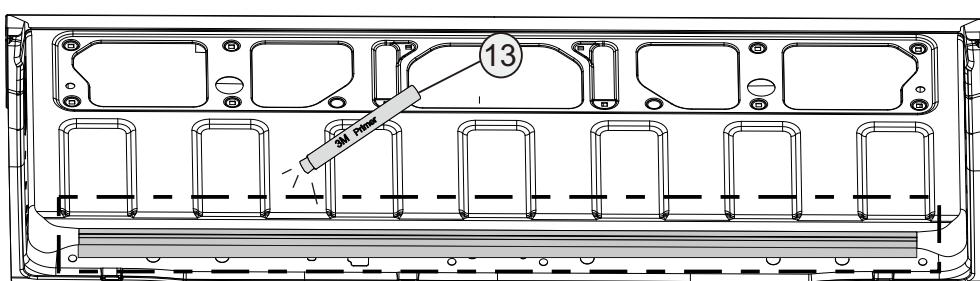
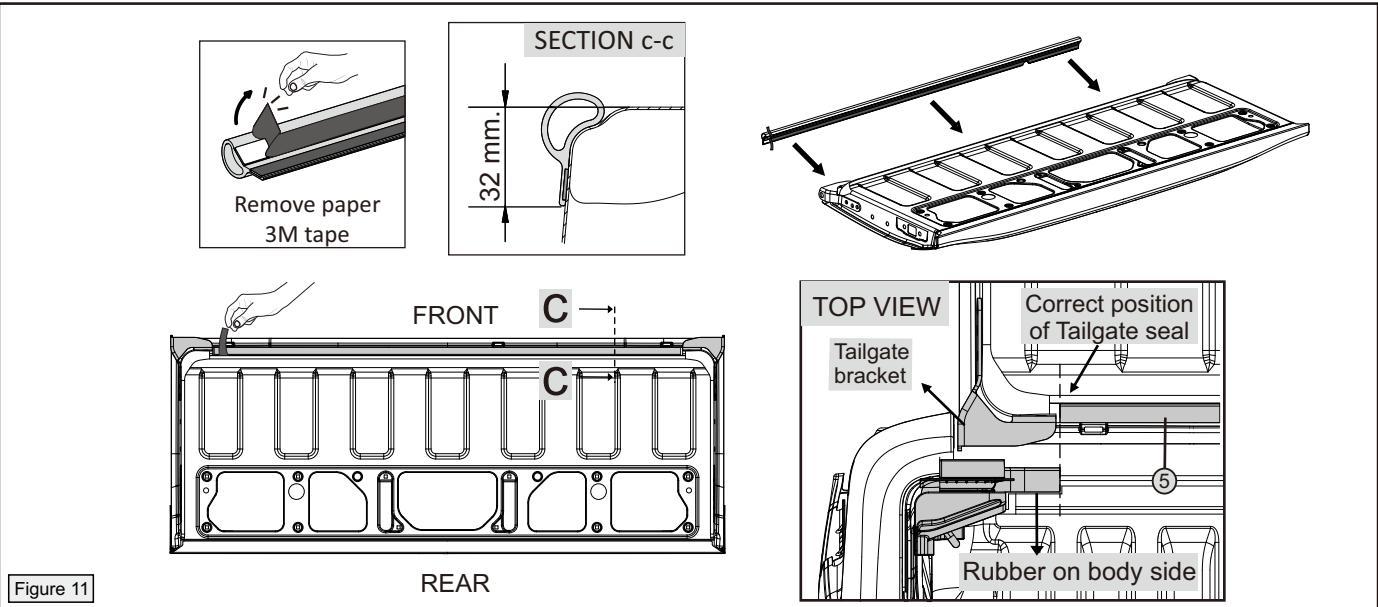


Figure 10

Tailgate truck box

10. Please clean surface and apply primer this area before assembly Tailgate seal onto Tailgate truck.



11. Remove some of release papers and assemble with reference to Figure 11.

Remove release paper completely after assemble Tailgate seal with reference to Figure 11.

! Important: Match the end lines of each other exactly from top view.